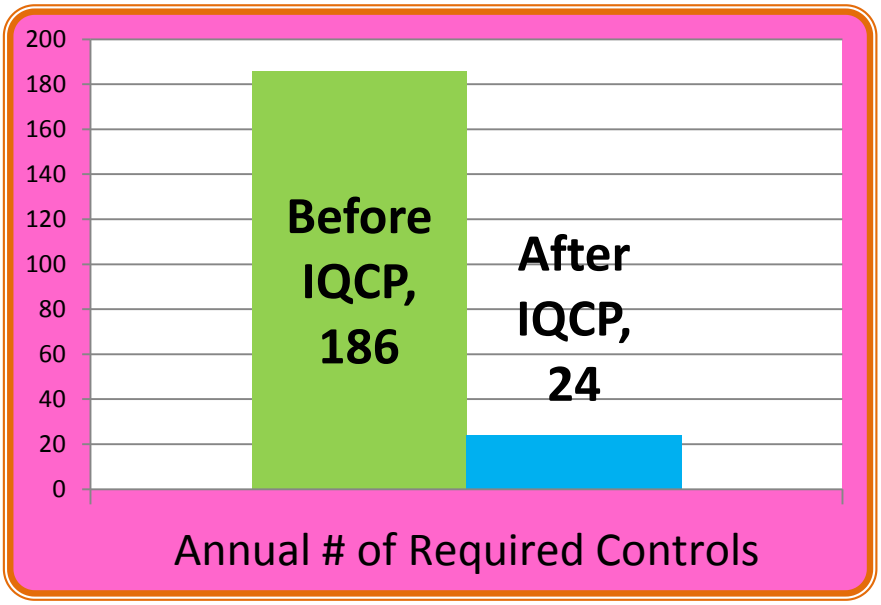
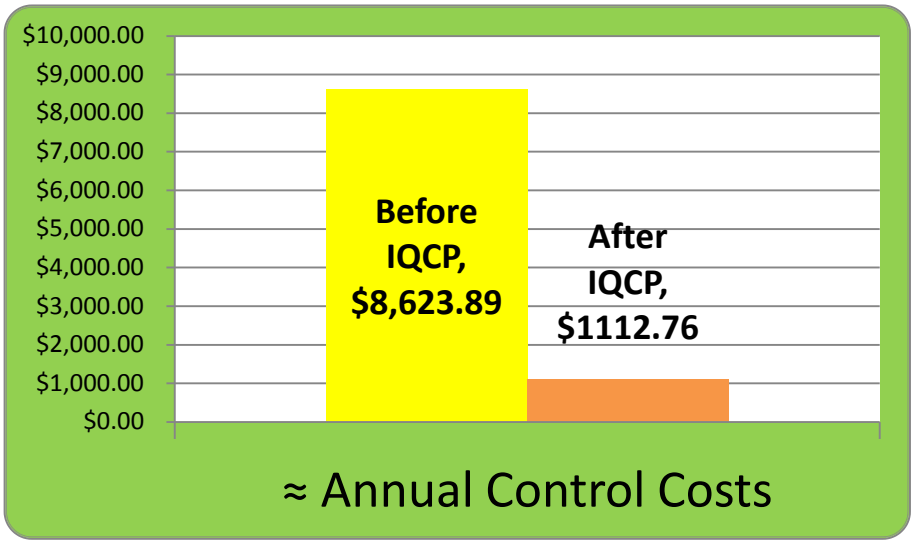
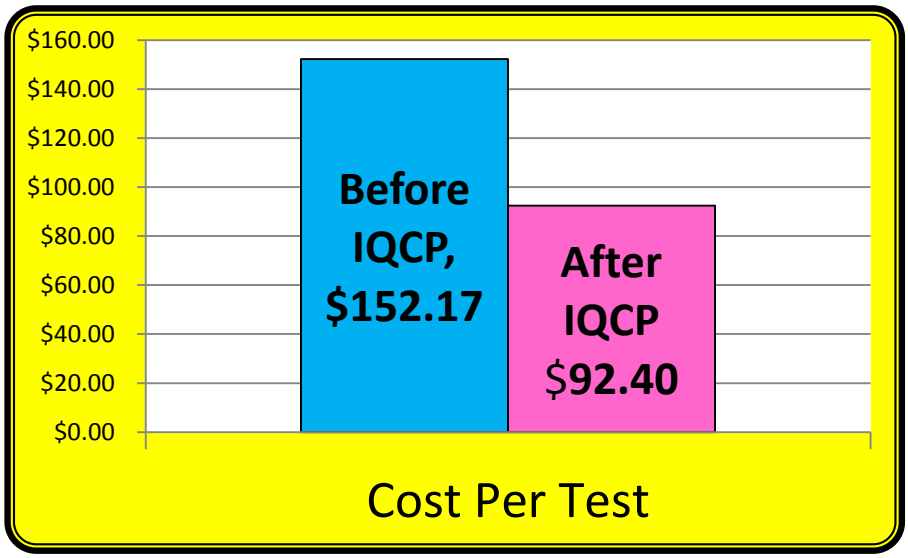

200
180
160
140
120
100
80
60
40
20
0
Before IQCP, 186
After IQCP, 24
Annual # of Required Controls


$10,000.00
$9,000.00
$8,000.00
$7,000.00
$6,000.00
$5,000.00
$4,000.00
$3,000.00
$2,000.00
$1,000.00
$0.00
Before IQCP, $8,623.89
After IQCP, $1112.76
≈ Annual Control Costs


$160.00
$140.00
$120.00
$100.00
$80.00
$60.00
$40.00
$20.00
$0.00
Before IQCP, $152.17
After IQCP $92.40
Cost Per Test